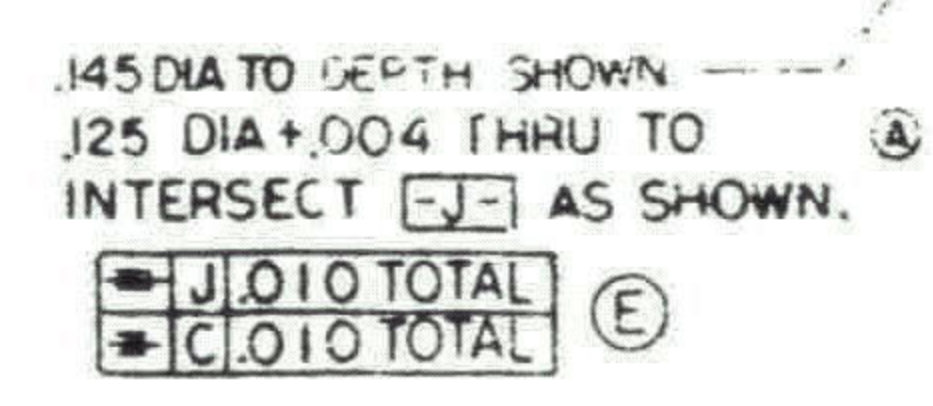
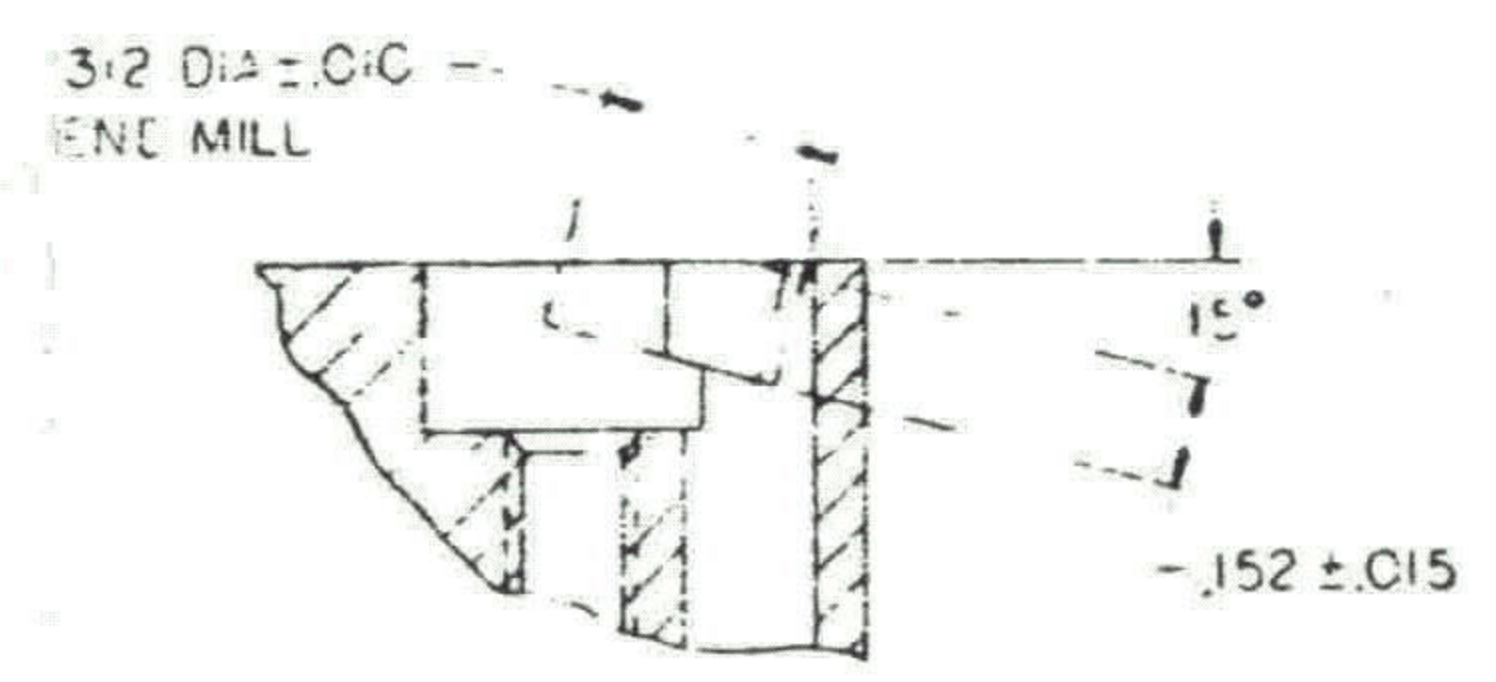
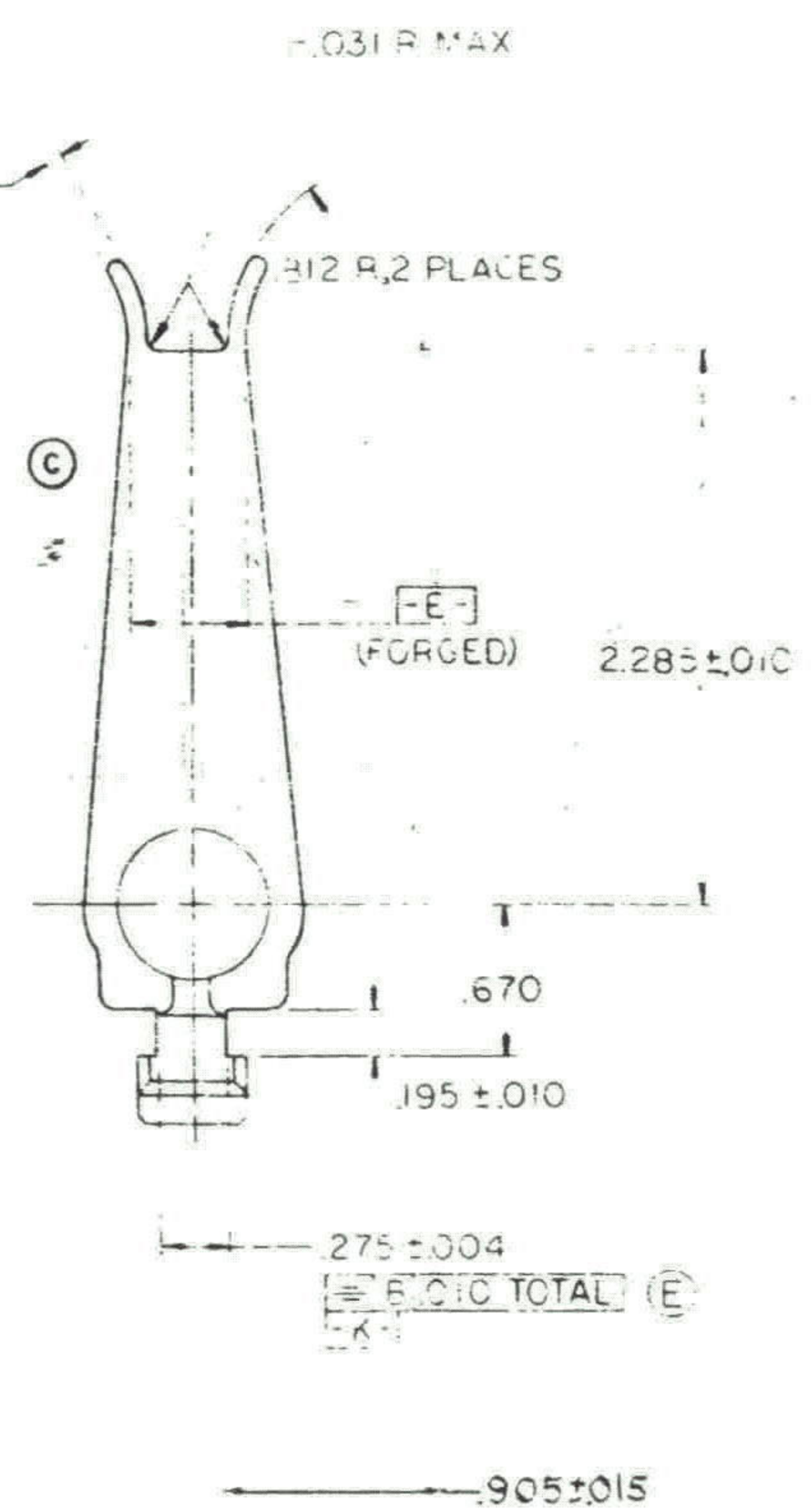
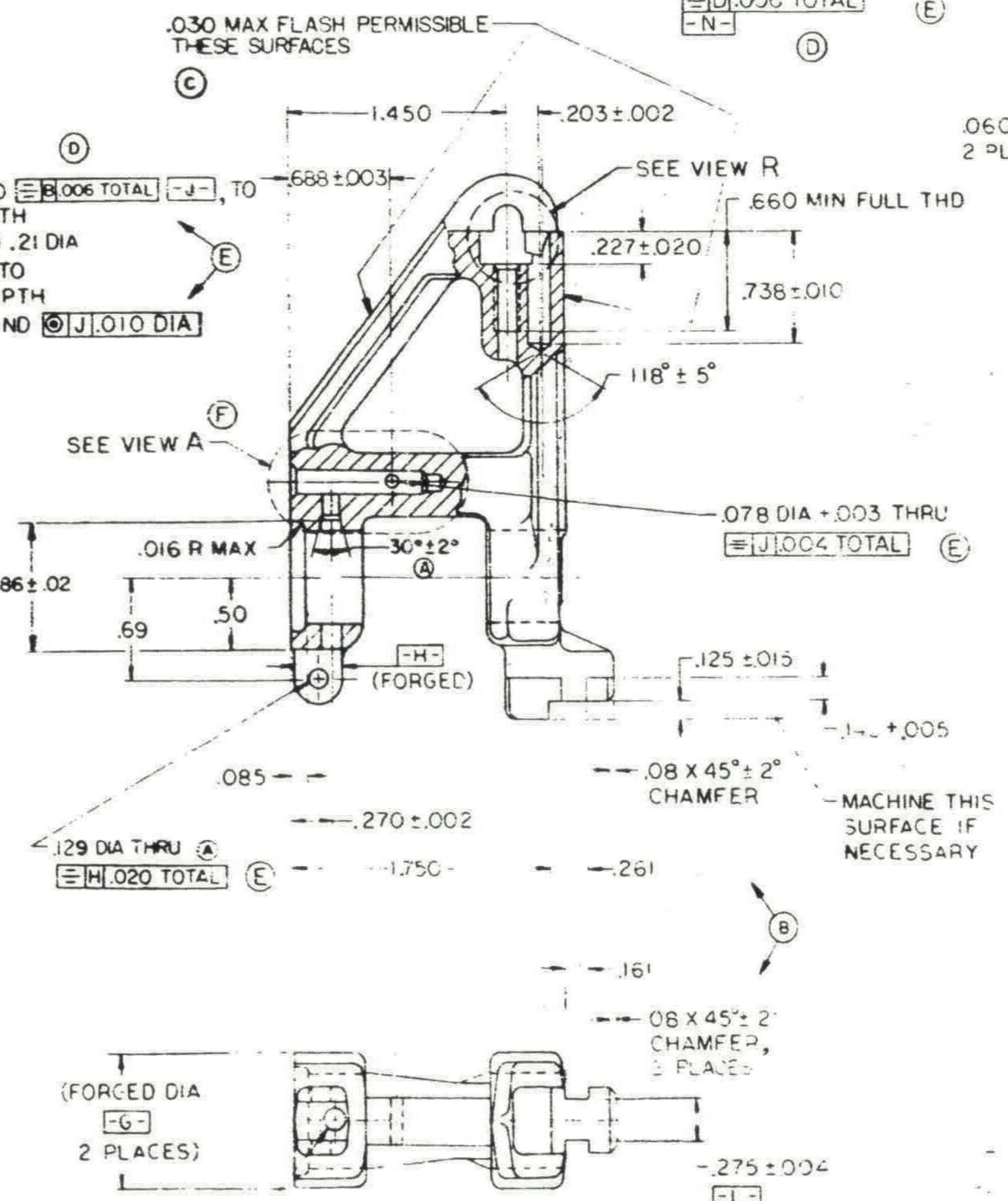
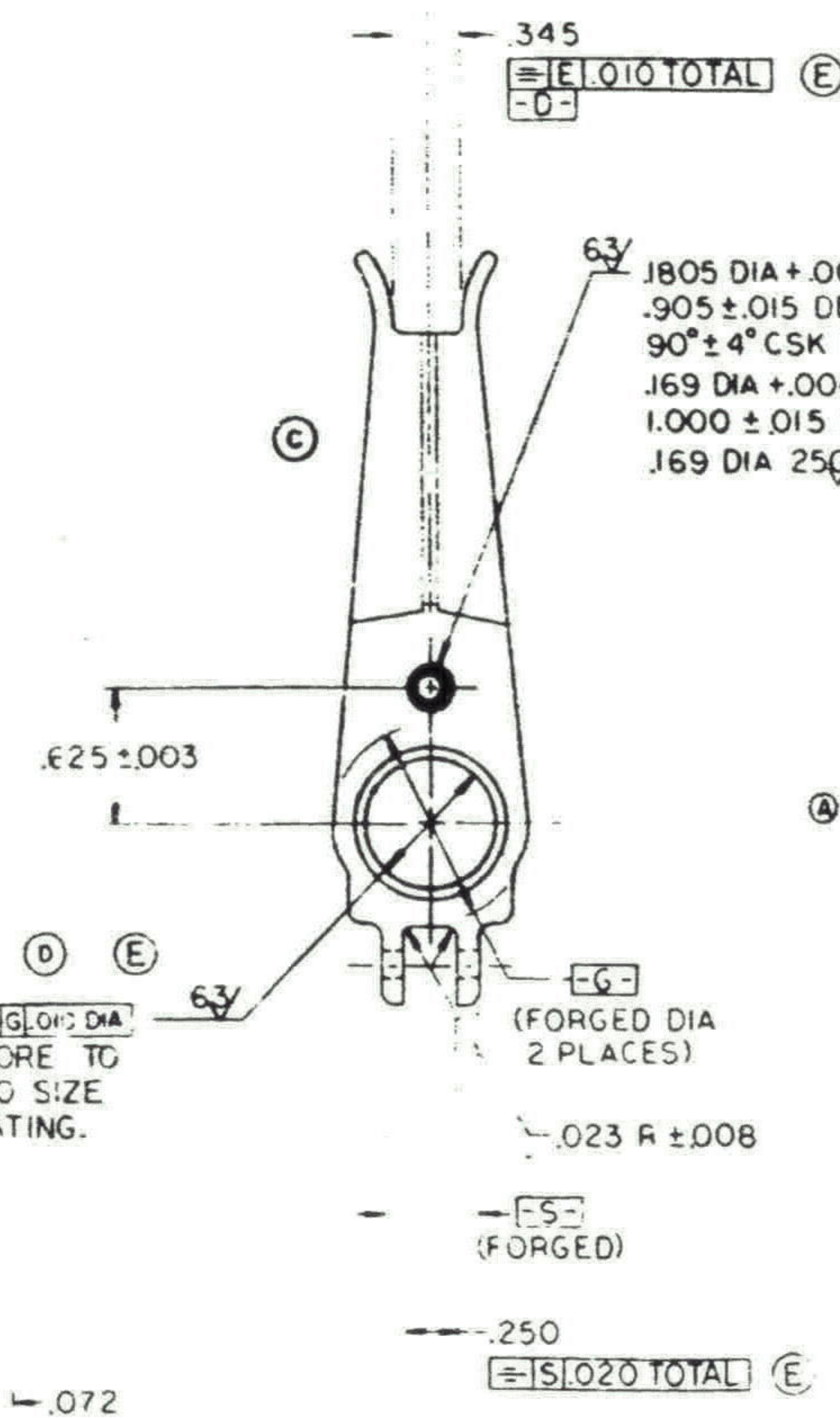
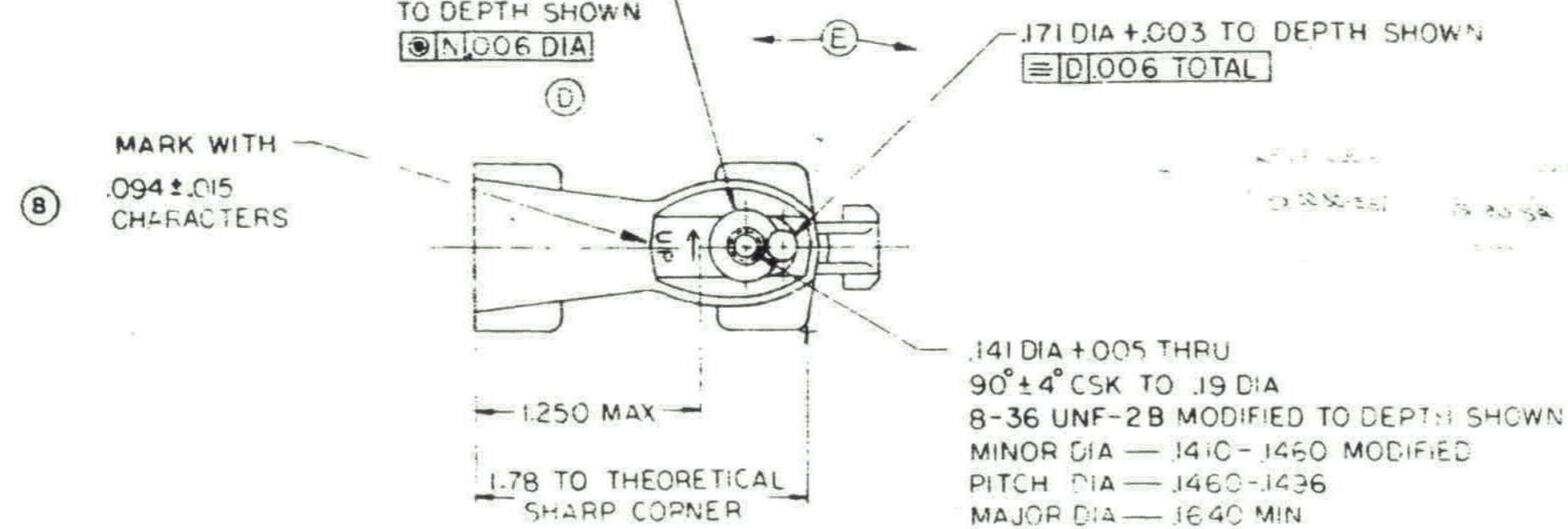


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A	5	SEE EPD 02197	15 JUL 70
B	13	SEE EPD HRD 02197	1 SEPT 70
C	4	SEE EPD 02197	15 OCT 70
D	5	SEE EPD 02197	15 FEB 71
E	10	SEE FFR HQR 20427	14 DEC 72
F	1	SEE EPD 02197	4 SEP 73
G	1	SEE EPD 02197	03 OCT 73
H	1	SEE EPD 02197	15 OCT 73

FINISH [E] IS ESTABLISHED BY DIAMETERS [D] AND WIDTH [C].
 MAX MISMATCH PERMISSIBLE BETWEEN SURFACES [C] AND [E].
 FINISH, S.21.2 OF MIL-STD-171, BEFORE GRIT FAST, MASK DIAMETER [D].
 FINISH 125, EXCEPT AS NOTED.
 ALL DIMENSIONS APPLY BEFORE FINISH.
 MARK SHARP EDGES & CHAMFERS UNLESS OTHERWISE SPECIFIED.
 -W-13855 APPLIES. [C]



VIEW R
 SCALE: 4/1

VIEW A
 ALTERNATIVE METHOD

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGLES: 2 PLACE DECIMALS 3.14 2 PLACE DECIMALS 2.01		CONTRACT NO.		DEPT OF THE ARMY US ARMY WEAPONS COMMAND ROCK ISLAND, ILLINOIS, 61201	
YS MIN		GENERAL		DATE: 27 APR 1970	SIGHT FRONT		
YS MAX		MAKE FROM FRONT		PREPARED BY: [Signature]			
EL 2		SIGHT FORGING		ENGINEER: [Signature]			
BA		FB4-8643		SUBMITTER: [Signature]			
SH		MIG		APPROVED BY: [Signature]			
SH		MIG A		FINAL PROTECTIVE FINISH			
HEAT ASST USED ON		APPLICATION		SEE NOTE 3	F 19204 8448566		